Acme Power Station Unit 1 Outage																										
Outage Process Management Audit - February 2011		_			1.0		1																		1	
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Scheduled Time for Inter										9:30	10:30		11:40			13:20					15:00	15:30	16:00	16:30	tbd	
Interview Duration (min	utes):	20	20	20	40	20	20	20	30	20	30	20	20	30	20	20	20	)_ _	20_	30	20	30	20	20	20	20
	sqory Code *	Timekeeper / Admin	Safety Mgr	QA-QC Mgr	Scheduler / Cost Tracking Tony / James	Superintendent	Foreman / OPL	Subcontracts Mgr	:	<u>Sr. Mgmt.</u>	Outage Proj Mgr	, N	<b>56</b>	oject Controls	<b>OPL</b>	η ( <mark>0ΡL</mark> )	pres	Onerations Cc 60	4	Mgr Maintenance	Mgr Operations rence	Sr Mgmt	<u>Admin</u>	Warehouse site		Supply Chain
	Cate	Ι Σηση	Mark	Buddy	Sche Tony	Bill	Antt	NeQ	Dale	Ben	0,00	Mar		Me	Jone	Deli	Folk	Edn	Keit	Kyle	ле7	Нак	Kell)	Bria	Philip	,
No. Questions					Co	ontrac	tor					_/_	3\_					Ov	vner							
1 Have the work plans been accurate? Have they been comprehensive?	1			Х		Х	Х			Х				igspace	Х	Х	Х	_						igspace		<u> </u>
2 Are your work scope documents / plans consistent in format; level of detail? Have you found your work plans to be categorized or organized in some fashion? What role have you	1								+ -			1		1	Х	Х	Х							+		₩
3 played in helping to organize the work in some fashion?	'						Х																		/	
4 Has the work plan reflected some method of prioritizing certain work ahead of other work?	1						X		+															$\vdash$		$\vdash$
Have the required inspections been completed in all of your work areas? If so, were they completed	+-						+^																	$\vdash$	-	$\vdash$
5 according to schedule? If not, what has inhibited their completion?	1			X			Х				/ X				х	Х	Х							1	/	
6 Has planned work been cancelled? If so, why?	1					х	х				х															
7 Has new work been added to your work scope? If so, was it related to the planned work scope?	1				Х	Х	х				Х				Х	Х	Х									
How are decisions made regarding scope changes? What method of prioritizing the work is employed											X									х	Х					
8 in this decision making?	1																			^	^				'	<u> </u>
9 How are scope change requests communicated? Reviewed, approved?	1				Х	Х		<u></u>	X		X									Х	Χ			igspace		ــــــ
10 Describe your role in developing, controlling, updating, analyzing the outage schedule.	2				Х		FX-	-/4			X			Х	Х	Х	Х			Х				4		—
Have you found the schedule reports to be helpful? In what way(s)? Have they been prepared and organized to be easily understood?	2						x								х	Х	Х			х	Х	х		1	/	
12 What are the significant Schedule milestones associated with your job(s)?	2					<del></del>	<del>\ ,</del> /	-							Х	Х	Х	-						+-	-	<del>                                     </del>
Has the schedule updating process been burdensome? Complicated? What challenges have been particularly difficult?	2						x								X	X	X									
14 Does the schedule include a 3-day look ahead? If so, how has that been working?	2				X	-																		+	-	$\vdash$
Have scheduling interferences been identified? Give examples of how those interferences were																		-								H
15 reconciled.	2					X																		1	/	
16 Was the "Shutdown" schedule executed to support a timely start of the outage activities?	2			$\sqrt{2}$	Х																Х					
Has additional overtime been required to control schedule progress? Describe the reason for adding						х			x	~																
17 work hours.	2		4			^			_ ^	^	l														'	ــــــ
Were risk events identified in the planning of your job(s)? Was there a mitigation plan in place for						х			x															1 1		
18 those risk events? Give examples.  Have the subcontractor's schedules been effectively integrated into the master outage schedule? What	2+ /	$\overline{}$		4																				+		
19 has worked well; what not so well?	5				Х			х	х	X										х				1 1		
20 What are we doing to emphasize "near critical path" activities?	12	1			Х						X													$\vdash$		$\vdash$
21 Have their been conflicts regarding schedule status? If so, how have they been resolved?	2				X						<del>  ^</del>													$\vdash$		
Is the "Start-up" schedule developed to ensure equipment and systems are ready to opport sizedule																										
22 milestone activities (i.e., boiler hydro, turbine on turning gear, valve stroking, other)?	2				Х																Х				'	
23 Are schedule "total float" and "free float" understood by those managing the Jork:	2				Х																					
					l x																			1	/	
24 Are all schedule activities logic-driven? Describe the application and use of constraint in this schedule When resources are limited, have those limits been applied in the schedule? Is surgice leveling being	e. 2								+		l													+		<del> </del>
used to avoid over hiring?	9   2				Х																			1 1		
How are schedule baselines being used in the daily analysis proce ? h. 'a b selines been modified in	1 -																							+		$\vdash$
26 any way? How is daily schedule history being archived?	ˈ				Х																			1 1		
27 Do you have clear budget objectives for your job(s)? Plase dear ibe.	3							Х							Х	Х	Х							$\vdash$		
28 Do you deal with man-hours or actual costs?	3														Х	X	Х									
29 What budget challenges have you experienced so far?	3							Х	Х		Х				Х	Х	Х			Х						
30 Who is your best resource when you need budget / spending nelp?	3														Х	Х	Х							1 7		

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No.	Questions					Co	ntrac	tor					_//	- (			1	(	Owne	r						
31	Describe your role in timesheet administration. Is the timesheet process working efficiently, in your opinion?  Describe the how the Contractor Work Authorization process has been working so far. Any	3	х					х	Х						х	х	х	х					х			
32	suggestions to improve the process?	3				Х	Х		Х	х	Х		1		Х								Х			
33	Have there been particular challenges in arranging funding for discovery work? What is being done to meet the challenges?	3										x								х						
	Is our cost tracking and reporting accurate on a daily basis?	3	Х			Х			Х	Х	Y	X			Х					Х			Х			
35	How is the cost accuracy verified and validated on a daily basis? Are systems in place to support this?	3	х			х			х						х								х			ı
	Approvals - What cost-related documents / submittals do you approve? Is the approval process					х	х			1/4					х					х			х			
36	working effectively? Any suggestions to improve the process?	3						$\vdash \!\! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! \! $												-				$\vdash$		
37	Has the invoicing process been working according to plan. Has it been timely and comprehensive?	3	Х			Х			_ x	X	Х												Х			
20	Has payment processing been working well? Have payments been timely? Any suggestions to improve the process?	3	Х			х				x	х														i	1
	Has there been adequate, skilled manpower available for this job?	4			Х				Х		Х			Х		Х	Х	Х		Х		Х		$\vdash$		
	Has the manpower hiring plan been accurate? What modifications have been needed to accommodate						X			x		X														
	the current work scope?	4					-/			^		L														
42	Have parts, materials and equipment been supplied in a timely manner?  Have requisitions been timely and complete? Any suggestions for improvement?	4					X	Х				X				Х	Х	Х				Х		Х	Х	X
	Are there currently schedule-critical deliveries or off-site services needed on this job? If so, describe				<del> </del>	1-0-	x					×								х						X
	efforts to monitor and expedite. Has tooling and equipment quantities been sufficient to maintain effective job progress? If deficient,	4	<del>/</del> 6				×	x	x	$\vdash$	×	<u> </u>		x		x	Х			\ \ \ \ \ \				$\vdash \vdash \vdash$		
	please describe those items. Any suggestions to improve this?	4		40	<u> </u>		^										^	^								
45	Has there been competition for certain resources? Give examples. How has this been settled?  Site logistics - Have there been any problems with rest room facilities, lighting, power, air, change		7		$\vdash$				Х	+											Х			Х		
	areas, etc.? Please elaborate.	1/4					Х	Х		Х			X											L l		<u>.                                    </u>
47	Has subcontractor performance met expectations?	4			Х	Х	Х		Х	Х	Х			Х						Х						
48	Has the warehouse been able to stage and store parts and materials to effectively support the ounge requirements? Any suggestions to improve this?	4										х												х	х	1
10	What is the most valuable thing that you have learned in this assignment so far? What reasy could	'														х	х	v					х			
49	you like to get more experience or training, to help you provide even more value to be provide?	4															^	^					^			ı
50	If you were to be unable to continue your assignment, what would you recor mend b done?	4	Χ		Х	Х	Х	Х	Х						Х	Х	Χ	Х	Х							
	Do you feel that you receive the information that you need to effectively do you. Has the quality		х		х	x	х	x		x	х	х	х	х	х	х	х	х	х	х	х	х	x	x	х	x
51	and completeness of the information met your expectations? Any suggestions to improve the process?	5	.,		.,							<u> </u>			.,	.,		.,					.,		.,	
52 53	Do you feel that you provide information to meet other stations? Please elaborate. Has the outage management team conveyed their expertations.	5 5	Х		X	Х		X		X		x	X	Х	Х	X	X	X	Х				Х	X	X	X
	What regular meetings to you attend? What is your invergement and your responsibilities for those		Х	х	X	х	Х	X	х	x	х	x	X		Х	X	X	X		х	Х	Х			^	
	meetings? In your opinion, have meetings been planned and executed errectively. Has the meeting information	5				X	X	<u> </u>		X		<u> </u>								X	X	X		$\vdash \vdash \vdash$		
55	been shared with those who need it?	5		^		^	^			_ ^										_ ^	^	^				

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No.	Questions	3	7	Z	B		ntract	₹ tor	Q	Q	B	1		\$ 5	1 5	7	0	Ē	Own	č  ¥ er		I	Ž	B	<u>A</u>	, &
1.13.	Are tailboard conference / JSA meetings timely, productive and efficient? Any suggestions for						na ac	I							1			1								
56	improvement?	5		Х				Х				JL⊿	×			Х	Х	Х								
	Is the daily management meeting to discuss today's work, scope changes, crew assignments occuring?																									
57	Any suggestions to improve?	5										+		<del>}</del>												$\vdash$
58 50	Have the craft workers been getting the information that they need to be productive?  How is the overall outage progress being communicated?	5			Х	X		Х		X		$\frac{1}{x}$		X		+-				X	X			+-		$\vdash$
39	What techniques do you use to document the job? Do you keep a daily log? Issue reports? Issue	,				^				^		7								^	^					$\vdash$
	written communications (electronic or otherwise)? Is there a standard distribution for certain			Х	х		х	х					×	x	х	х	х	х						1 '		
60	documents? Give examples.	5										1												4'		
	Any examples of communications problems between the site and Owner corporate? If so, any	_										$\prod_{x}$								X	х	x		x	х	×
61	suggestions for improvement? Is the CMMS information being maintained on a daily basis, regarding the outage work? How is Work	5						-0	$\vdash$	$\backslash$		╢												<del></del> '	<u> </u>	$\longrightarrow$
62	Management getting the necessary information on a timely basis?	5													Х						Х			1		
<u> </u>	Is the Alliance relationship working well? What are some examples of things that are working well?											11												$\vdash$		
	Examples of things that need to be improved? Examples of things that you have done to develop the									х	Х	x	×		Х	x	Х	х		х	х	х		1		
63	relationship. Any suggestions here?	6						$\subseteq$ Z				⇃닎														
64	What are some examples of things you are regularly doing to support your collegues? Your counterparts?	6		X									×	x	х									1		
<u> </u>												1														
١.	Do you understand the contractor's stake in the success of this outage? Do you feel that you have															х	Х	х						'		
65	enough knowledge about particular contracts or agreements, to effectively relate to the contractor(s).	7		_(\-	<u>/_</u>							┦┝												4		
66	Do you have particular concerns about the contract structure going forward? Any suggestions for improvement?	7 1	$\triangle^4$			1	х			х	х									х	Х	Х		'		x
	Have the project controls been effective enough to support informed decision-making?	8		) <u> </u>		Х	Х			Х	Х	x			Х	+				X	Х	Х		$H^{-1}$		$\vdash$
	Do you have a good system in place to analyze the schedule? Do you have a high level of confidence	7		78						X	v	1 🗀			,,							V				
	in the schedule forcasts?	8			1	Х				X	Χ	↓								Х	Х	_				
69	Are commodity measures showing that the job is progressing according to schedule?  What are the sources of information for daily accrued cost tracking? Any problems getting tip y and	3				Х																				$\vdash$
70	comprehensive information? Including subcontractors?	81	X			Х									х								х			
1,0	How are cost forecasts communicated? What is the frequency of these forecast reports? Who gets	<del>,                                    </del>										$\dagger$														$\vdash$
71	this information?	8								<u> </u>					Х	<u>L</u>										
	Are we decommitting our costs when we see that actual cost is going to underrun the Langet? Now is											X			Х								Х			
72	this being done? How has the safety performance been? Any incidents, near misses? If so, passe deal be the incident	8										<b>↓</b>			^	1								4		$\longmapsto$
73	and efforts to eliminate future such incidents.	9		X							Х	x	×			х	х	х	х	х		х				
<b>—</b>	Have employee sign-ups and orientations clearly conveyed the owner and concer's safety	<u> </u>										$\dagger \vdash$				1										$\vdash$
74	expectations? Any suggestions to improve the process?	9		Х						Х			×													
75	Have there been particular housekeeping or work area congestion problems? What is being done to mitigate the problems?	9		х			х						×								х					
76	Is the Lock-out, Tag-out program working effectively on his job? Any suggestions for improvement?	9		х				х	х				×						х							
	Has the "hot work" permit program been working efficient 2 Ar particular problems or suggestions			х				х					×	,					х							
	to improve the program?	9										<b>↓</b>							^							igspace
78	Any rigging / lifting problems? Are critical lift plans developed and adequately communicated?	9		Χ				Х					×											4 '	1	1

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	tegory Code		Sa ×	<b>V</b>	neduler	Supe	Fore	Subco	i o			2	Λρο	oje	at' n	m,	vard	<b>Operations C</b> <i>Keith</i>	Mgr M	Mgr (	N A	,	Ware	Ware	
	Cate.	Judy	Mai	Bug		io iii		Ant	Dale	Ben	Dond	Martin		Ne	Jon	Delm	Εdν	Keii	Kyle	ие7	Hali	Kel	Bria	Philip	Randy
No. Questions					С	Contra	ctor								- T			Owne		•					
Is the Confined Space program working effectively? Any particular challenges? Any suggestions for improvement?	9		x				x					х						х							
80 Is the MSDS information readily available? Where is the information kept?	9		Х								HC	v	<del>(</del>												
Have we taken advantage of the outage opportunity to inspect and verify that all safety-related devices							х		х		×									х	х				
81 and systems are fully functional?  Have we taken advantage of the outage opportunity to inspect and verify that all critical equipment	10												-												
82 protective devices and equipment are tested and functioning properly?	10						Х		Х		X									Х	Х				
	10 10			.,			Х		X		Х								.,						
85 What are the most significant quality challenges associated with your job?		Х	Х	X		Х				X	X		X						Х		X				
Describe examples of testing and inspections that ensure that work is being completed in accordance				х				7	1				х												
with specifications and expected level of quality.  Are all code weld plans, qualifications, documentation and certified materials on hand? Describe any	10			^				7	<b>—</b> 4		⊩														
	10			Х									х												
						+	+	<del>-</del>			$\vdash$														
											$\vdash$														
Thur. Feb 17 @ 10:00 - Attend Scheduling Meeting																									
Fri. Feb. 18 @ 08:00 - Facilitate Exit Meeting w/ Owner and Contractor management teams - review findings and recommendations (60 minutes)																									
Fri. Feb. 18 @ 09:00 - Facilitate Closing meeting with Owner management team - discussion to refine					10																				
Audit Process and review next steps (45 minutes)  * - Categories (1- scope; 2 - schedule; 3 - cost; 4 - resources; 5 - communications; 6 - teamwork /	_		$\overline{}$		4																				
relationship; 7 - contract / agreement; 8 - project controls; 9 - safety; 10 - quality)		Ų																							
		7																							